

## N-PENTANE

### A-Gas

Chemwatch Hazard Alert Code: 4

Chemwatch: 1265

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Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

L.GHS.USA.EN

## SECTION 1 IDENTIFICATION

### Product Identifier

<b>Product name</b>	N-PENTANE
<b>Chemical Name</b>	n-pentane
<b>Synonyms</b>	C5-H12; H3C(CH2)3CH3; amyl hydride; normal pentane; normal-pentane; n pentane; solvent hydrocarbon; hydrocarbon solvent; aliphatic hydrocarbon solvent
<b>Proper shipping name</b>	Pentanes
<b>Chemical formula</b>	H3C-(CH2)3-CH3
<b>Other means of identification</b>	Not Available
<b>CAS number</b>	109-66-0

### Recommended use of the chemical and restrictions on use

<b>Relevant identified uses</b>	Solvent, component of petroleum ether, in artificial ice manufacture, low temperature thermometers, solvent extraction processes, blowing agent in plastics and as a pesticide.
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### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

<b>Registered company name</b>	A-Gas	A-Gas
<b>Address</b>	11050 South Highway 287 TX 76078 United States	1100 Haskins Rd Ohio 43402 United States
<b>Telephone</b>	817-636-2089	1-800-372-1301
<b>Fax</b>	817.636.9007	419-867-3279
<b>Website</b>	www.agasamericas.com	www.agasamericas.com
<b>Email</b>	tammy.myers@agas.com	tammy.myers@agas.com

### Emergency phone number

<b>Association / Organisation</b>	Chemtrec	PERS
<b>Emergency telephone numbers</b>	1-800-424-9300	US 1-800-633-8253
<b>Other emergency telephone numbers</b>	Not Available	International 1-801-629-0667

## SECTION 2 HAZARD(S) IDENTIFICATION

### Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

<b>Classification</b>	Flammable Liquid Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category 1, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2
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## Label elements

<b>Hazard pictogram(s)</b>	
<b>SIGNAL WORD</b>	<b>DANGER</b>

## Hazard statement(s)

<b>H224</b>	Extremely flammable liquid and vapour.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H411</b>	Toxic to aquatic life with long lasting effects.

## Hazard(s) not otherwise specified

Not Applicable

## Precautionary statement(s) Prevention

<b>P210</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P240</b>	Ground/bond container and receiving equipment.
<b>P241</b>	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.

## Precautionary statement(s) Response

<b>P301+P310</b>	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
<b>P331</b>	Do NOT induce vomiting.
<b>P370+P378</b>	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
<b>P312</b>	Call a POISON CENTER or doctor/physician if you feel unwell.

## Precautionary statement(s) Storage

<b>P403+P235</b>	Store in a well-ventilated place. Keep cool.
<b>P405</b>	Store locked up.

## Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container in accordance with local regulations.
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## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

CAS No	%[weight]	Name
109-66-0	>98	<u>n-pentane</u>

### Mixtures

See section above for composition of Substances

## SECTION 4 FIRST-AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> </ul>

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	<ul style="list-style-type: none"> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

### Most important symptoms and effects, both acute and delayed

See Section 11

### Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

## SECTION 5 FIRE-FIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO<sub>2</sub>)</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> </ul> <p><b>Contains low boiling substance:</b> Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> <li>▶ Check for bulging containers.</li> <li>▶ Vent periodically</li> <li>▶ Always release caps or seals slowly to ensure slow dissipation of vapours</li> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (&lt;=1 m/sec until fill pipe submerged to twice its diameter, then &lt;= 7 m/sec).</li> <li>▶ Avoid splash filling.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt.</li> </ul>
<b>Storage incompatibility</b>	<p>n-Pentane</p> <ul style="list-style-type: none"> <li>▶ reacts violently with strong oxidisers</li> <li>▶ attacks some plastics, rubber and coatings</li> <li>▶ may generate static charges o flow or agitation, due to low conductivity</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
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**N-PENTANE**

US NIOSH Recommended Exposure Limits (RELs)	n-pentane	Pentane, normal-Pentane	350 mg/m3 / 120 ppm	Not Available	1800 mg/m3 / 610 ppm	[15-minute]
US ACGIH Threshold Limit Values (TLV)	n-pentane	Pentane, all isomers	1000 ppm	Not Available	Not Available	TLV® Basis: Narcosis; resp tract irr
US OSHA Permissible Exposure Levels (PELs) - Table Z1	n-pentane	Pentane	2950 mg/m3 / 1000 ppm	Not Available	Not Available	Not Available

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
n-pentane	Pentane, n-	3000 ppm	33000 ppm	200000 ppm

Ingredient	Original IDLH	Revised IDLH
n-pentane	1,500 [LEL] ppm	Not Available


**MATERIAL DATA**

For n-pentane

NOTE: Detector tubes for n-pentane, measuring in excess of 100 ppm, are commercially available.

The TLV-TWA is thought to be protective against narcotic effects produced at higher concentrations and the development of axonopathies. Although the possibility exists that chronic exposure to high concentrations may produce polyneuropathy, there is no specific data to support the role of pentane in the pathogenesis of central peripheral distal axonopathy.

**Exposure controls**

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <ul style="list-style-type: none"> <li>Process controls which involve changing the way a job activity or process is done to reduce the risk.</li> <li>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</li> </ul>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> <li>Neoprene gloves</li> <li>Wear chemical protective gloves, e.g. PVC.</li> <li>Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>Overalls.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> </ul> <p>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</p> <p>For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</p> <p>Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</p>
<b>Thermal hazards</b>	Not Available

**Recommended material(s)**

**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

N-PENTANE

Material	CPI
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**Respiratory protection**

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

N-PENTANE

PVA	A
VITON	A
NITRILE	B
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE+PVC	C
PVC	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AX-AUS / Class 1	-	AX-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	AX-2	AX-PAPR-2
up to 50 x ES	-	AX-3	-
50+ x ES	-	Air-line**	-

\* - Continuous-flow; \*\* - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<b>Appearance</b>	Colourless, mobile, highly flammable liquid with a mild gasoline-like odour; floats on water. Miscible with alcohol, ether and many organic solvents. Odour threshold 300-500 ppm. with 50% recognition at 990 ppm. [Solubility in water 0.04% at 20 deg. C.   Other pentane isomers are 2-methyl butane, tetramethyl methane and ethyl  dimethyl methane (3-dimethyl butane).		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.63
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	260
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	-130	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	36.1 (n-pentane)	<b>Molecular weight (g/mol)</b>	72.15
<b>Flash point (°C)</b>	-49	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	28.6 BuAc=1	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	7.8	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	1.4	<b>Volatile Component (%vol)</b>	100
<b>Vapour pressure (kPa)</b>	66.7 @ 25 deg.	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	2.5	<b>VOC g/L</b>	Not Available

SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 TOXICOLOGICAL INFORMATION**

**Information on toxicological effects**

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Symptoms of pentane inhalation exposure may include, hyperactivity, anaesthesia and a persistent taste of gasoline. Light anaesthesia occurs in mice after 10 minutes exposure to 70000 ppm n-pentane.</p> <p>Inhalation of high vapour concentrations may result in coughing, headache, mild depression, incoordination, blurred vision, confusion, loss of appetite, nausea, vomiting, irregular heartbeat and unconsciousness.</p> <p>Concentrations of 270 to 400 mg/l isopentane may cause narcosis and cardiac sensitisation .</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p>
<b>Ingestion</b>	<p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Ingestion of pentanes may result in diarrhoea, haemorrhage of the mucous membranes, or when the liquid vapourises in the trachea, asphyxiation leading to brain damage or death. Ingestion may also cause nausea, vomiting and abdominal swelling. Large doses (1 ml/kg) may cause central nervous system depression, ventricular fibrillation and kidney, liver and bone marrow damage.</p> <p>Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis</p>
<b>Skin Contact</b>	<p>The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives .</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Symptoms of pentane exposure may include drying, cracking, itching, blistering, redness, pigmentation, swelling, burning and pain.</p> <p>Because pentane boils just below body temperature, absorption is not expected to be a significant route of entry. Toluene by comparison is absorbed through the skin at 20 times the rate of n-pentane</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Material on the skin evaporates rapidly and may cause tingling, chilling and even temporary numbness</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	<p>Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Eye-contact with the liquid pentanes may result in inflammation of the iris and mucous membranes resulting in pain and lachrymation. Eye contact with liquid or very high vapour concentrations may result in drying, redness, swelling and pain.</p>
<b>Chronic</b>	<p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Chronic exposure to pentanes may result in chemical pneumonitis, pulmonary oedema or peripheral neuropathy. Prolonged or repeated inhalation may cause dizziness, weakness, weight loss, anaemia, nervousness, pain in the limbs and peripheral numbness ("pins and needles")</p>

<b>n-pentane</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (rat) LC50: 364 mg/l/4H <sup>[2]</sup>	Not Available
	Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	✘	Carcinogenicity	⊖
Skin Irritation/Corrosion	⊖	Reproductivity	⊖
Serious Eye Damage/Irritation	⊖	STOT - Single Exposure	✔
Respiratory or Skin sensitisation	⊖	STOT - Repeated Exposure	⊖
Mutagenicity	⊖	Aspiration Hazard	✔

**Legend:** ✘ – Data available but does not fill the criteria for classification  
✔ – Data available to make classification  
⊖ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	n-pentane	LC50	96	Fish	4.26mg/L
EC50		48	Crustacea	2.7mg/L	2
EC50		72	Algae or other aquatic plants	1.26mg/L	2
NOEC		72	Algae or other aquatic plants	7.51mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the oxygen transfer between the air and the water

Oils of any kind can cause:

- ▶ drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- ▶ lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

For isopentane:

#### Environmental Fate

**Terrestrial fate:** An estimated Koc value of 520, determined from a water solubility of 48 mg/L indicates that isopentane is expected to have low mobility in soil. Volatilisation of isopentane from moist soil surfaces is expected to be an important fate process given an estimated Henry's Law constant of 1.4 atm-cu m/mole, derived from its estimated vapor pressure, 689 mm Hg, and water solubility. Isopentane is expected to volatilise from dry soil surfaces based upon its vapor pressure. Following a 6.1 day lag period, isopentane was completely degraded under aerobic conditions using an activated sludge over the course of a 20 day incubation period.

For n-pentane;

Koc : 580-1600

Half-life (hr) air : 72-108

Half-life (hr) H2O surface water : 2.5-168

Henry's atm m3 /mol: 1.26

Log BCF : 1.9-2.35

#### Environmental fate:

Photolysis, hydrolysis and bioconcentration of n-pentane are not expected to be important environmental fate processes. Biodegradation of n-pentane may occur in soil and water, however volatilisation and to some extent adsorption are expected to be far more important environmental fate processes. A Koc range of 580-1600 indicates a low mobility class in soil for n-pentane. In aquatic systems n-pentane may partition from the water column to organic matter contained in sediments and suspended materials.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-pentane	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation



**N-PENTANE**

n-pentane	LOW (BCF = 2.35)
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**Mobility in soil**

Ingredient	Mobility
n-pentane	LOW (KOC = 80.77)



**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

	
Marine Pollutant	

**Land transport (DOT)**

<b>UN number</b>	1265				
<b>UN proper shipping name</b>	Pentanes				
<b>Transport hazard class(es)</b>	<table border="0"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
<b>Packing group</b>	II				
<b>Environmental hazard</b>	Environmentally hazardous				
<b>Special precautions for user</b>	<table border="0"> <tr> <td>Hazard Label</td> <td>3</td> </tr> <tr> <td>Special provisions</td> <td>IB2, IP8, T4, TP1</td> </tr> </table>	Hazard Label	3	Special provisions	IB2, IP8, T4, TP1
Hazard Label	3				
Special provisions	IB2, IP8, T4, TP1				

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	1265						
<b>UN proper shipping name</b>	Pentanes liquid						
<b>Transport hazard class(es)</b>	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3H</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3H
ICAO/IATA Class	3						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	3H						

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	1265		
<b>UN proper shipping name</b>	PENTANES liquid		
<b>Transport hazard class(es)</b>	IMDG Class	3	
	IMDG Subrisk	Not Applicable	
<b>Packing group</b>	II		
<b>Environmental hazard</b>	Marine Pollutant		
<b>Special precautions for user</b>	EMS Number	F-E, S-D	
	Special provisions	Not Applicable	
	Limited Quantities	1 L	

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Source	Product name	Pollution Category	Ship Type
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	Pentane (all isomers)	Y	3

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

**N-PENTANE(109-66-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

US - Alaska Limits for Air Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - Hawaii Air Contaminant Limits	US - Washington Permissible exposure limits of air contaminants
US - Idaho - Limits for Air Contaminants	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Massachusetts - Right To Know Listed Chemicals	US ACGIH Threshold Limit Values (TLV)
US - Michigan Exposure Limits for Air Contaminants	US NIOSH Recommended Exposure Limits (RELs)
US - Minnesota Permissible Exposure Limits (PELs)	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Oregon Permissible Exposure Limits (Z-1)	US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants
US - Pennsylvania - Hazardous Substance List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Rhode Island Hazardous Substance List	US TSCA Chemical Substance Inventory - Interim List of Active Substances
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	US TSCA Section 4/12 (b) - Sunset Dates/Status

**Federal Regulations**

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SECTION 311/312 HAZARD CATEGORIES**

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No

N-PENTANE

Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	Yes
Germ cell mutagenicity	No
Simple Asphyxiant	No

**US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)**

None Reported

**State Regulations**

**US. CALIFORNIA PROPOSITION 65**

None Reported

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (n-pentane)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION**

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

- PC—TWA: Permissible Concentration-Time Weighted Average
- PC—STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit.
- IDLH: Immediately Dangerous to Life or Health Concentrations
- OSF: Odour Safety Factor
- NOAEL :No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index

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TEL (+61 3) 9572 4700.